

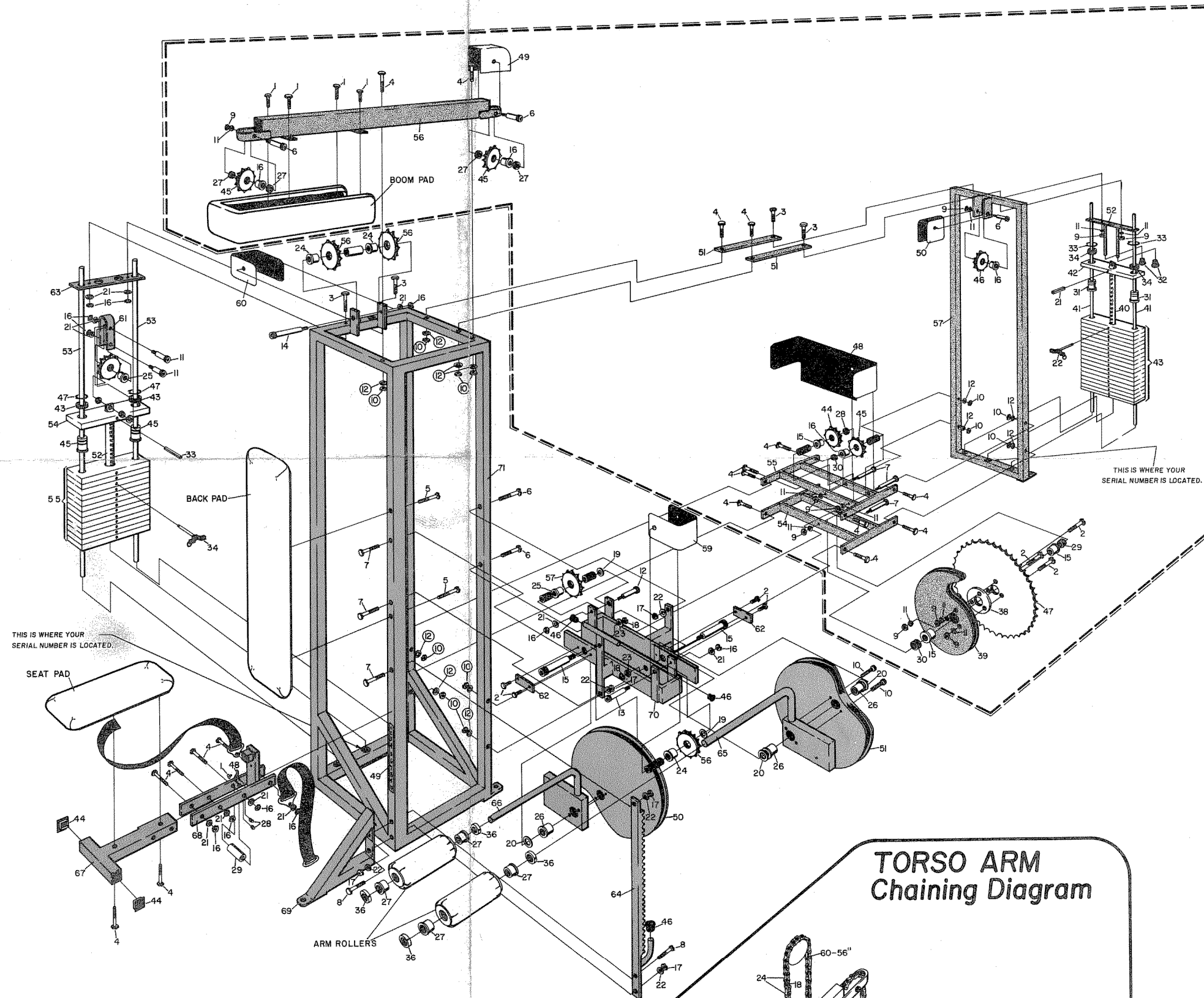
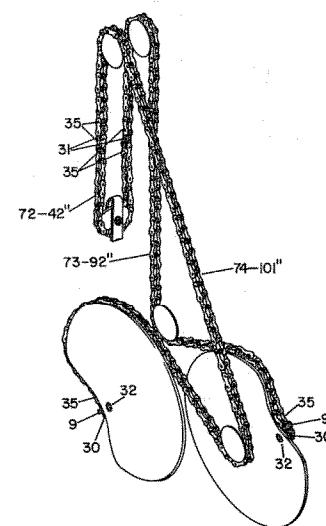
BEHIND NECK / TORSO ARM

by Nautilus

BEHIND NECK

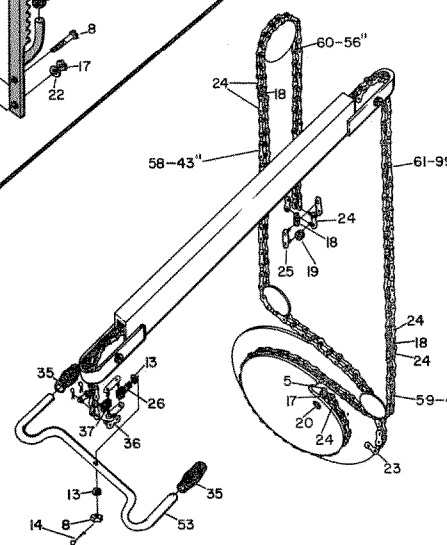
1	1/4x1/2 STOVE BOLT	39	1/2x2 1/4 PIPE SPACER
2	3/8x3/4 HEX HD BOLT	40	1/2x2 3/4 " "
3	3/8x2 1/2 " " "	41	1/2x1 1/8 " "
4	3/8x3 " " "	42	1/2x1 1/4 " "
5	3/8x3 1/2 " " "	43	TOP WEIGHT SPACER
6	1/2x2 1/4 " " "	44	1/4 SQ. FRAME PLUG
7	1/2x3 " " "	45	3/4 LINEAR BUSHING
8	1/2x3 1/2 " " "	46	3/4 BUMPER STOP
9	1/4x1 1/4 ALLEN CAP SCREW	47	W-125 SNAP RING
10	1/2x1 " " "	48	#7 SPRING
11	1/2x1 1/4 SHOULDER BOLT	49	SEAT ADJ. NUMBERS
12	1/2x3 3/4 " " "	50	B.N. RIGHT CAM
13	1/2x4 " " "	51	B.N. LEFT CAM
14	1/2x5 " " "	52	1/4 HOLE WT. STACK PIN
15	3/4x3 1/2 " " "	53	70 1/4" GUIDE ROD
16	3/8 THIN ELASTIC LOK NUT	54	10lb. TOP WEIGHT
17	1/2 " " "	55	10lb. BOTTOM WEIGHT
18	5/8 " " "	56	19TC-1 SPROCKET
19	1/2 FLAT WASHER SAE	57	19TC-2 " "
20	3/4 " " "	58	23TC-1 " "
21	3/8 INTERNAL LOK WASHER	59	#9A WORK BOX GUARD
22	1/2 " " "	60	#9B REP.B GUARD
23	5/8 " " "	61	REP.B #22
24	1/2x3/4x3/4 BRASS BUSHING	62	BOLT COVER
25	1/2x3/4x1 " " "	63	GUIDE ROD BAR
26	3/4x1x1 " " "	64	GEAR RACK #6
27	1x1 1/4x3/4 " " "	65	LEFT MOVEMENT ARM
28	BU-2	66	RIGHT
29	RL-3	67	SEAT T
30	CBR-1	68	SEAT B
31	CBR-2	69	FOOT
32	1/4 CAM NUT	70	WORK BOX
33	3/8 ROLL PIN	71	MAIN FRAME
34	#10 SELECTOR PIN	72	42" SINGLE CHAIN
35	#40 SINGLE MASTER LINK	73	92" " "
36	1" LOK COLLAR	74	101" " "
37	1/2x1/4 PIPE SPACER		
38	1/2x1 " " "		

BEHIND NECK Chaining Diagram



NOTE: CIRCLED NUMBERS ARE PART OF TORSO ARM ATTACHMENT CONNECTION AND ARE INCLUDED IN TORSO ARM PARTS LISTING.

TORSO ARM Chaining Diagram



TORSO ARM

1	3/8x1 HEX HD BOLT	37	CBR-2A
2	3/8x2 " " " GR8	38	SR-13 SPACER
3	3/8x2 3/4 " " "	39	CAM
4	1/2x2 1/4 " " "	40	1/4 HOLE WT. STACK PIN
5	1/4x1 1/4 ALLEN CAP SCREW	41	70 1/4" GUIDE ROD
6	1/2x3/4 SHOULDER BOLT	42	10lb. TOP WEIGHT
7	1/2x3 1/2 " " "	43	10lb. BOTTOM WEIGHT
8	3/8 SLOTTED HEX NUT	44	19TC-1 SPROCKET
9	3/8 THIN ELASTIC LOK NUT	45	19TC-2 " "
10	1/2 " " "	46	30TC-1 " "
11	3/8 INTERNAL LOK WASHER	47	96TA-1 " "
12	1/2 " " "	48	#10A WORKBOX GUARD
13	3/8 SAE HRD. FLAT WASHER	49	#10B BOOM GUARD
14	1/8x1 COTTER PIN	50	#10C REDIRECT. BRKT. GUARD
15	1/2x3/4x3/4 BRASS BUSHING	51	CONNECTING BAR
16	1/2x3/4x1 " " "	52	WEIGHT STOP
17	CBR-1	53	PULLDOWN BAR
18	CBR-2	54	WORK BOX #15
19	CBR-12	55	WORK BOX #16
20	1/4 CAM NUT	56	BOOM FRAME
21	3/8x3 ROLL PIN	57	MAIN FRAME
22	#10 SELECTOR PIN	58	43" SINGLE CHAIN
23	#40 CONNECTOR LINK	59	48" " "
24	#40 MASTER LINK	60	56" " "
25	#2040 COUPLER LINK	61	99" " "
26	CBR-19		
27	1/2x3/8 PIPE SPACER		
28	1/2x1/4 " " "		
29	1/2x3/8 " " "		
30	1/2x1/2 " " "		
31	3/4 LINEAR BUSHING		
32	3/4 BUMPER STOP		
33	W-125 SNAP RING		
34	TOP WEIGHT SPACER		
35	7/8 HAND GRIP		
36	#2040 COUPLER LINK-COT. PIN		